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India's Potential To Build A Nuclear Weapon

An Intelligence Assessment

APPROVED FOR RELEASE DATE: JAN 2006

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## Contents

	Pa
Key Judgments Introduction	iii
Nuclear-Weapons-Related R&D	1
Nuclear Test Preparations	1
Fissile Material	6
Plutonium	6
	6
Enriched Uranium Potential Delivery Systems	11
	11
Aircraft	11
Ballistic Missiles	12
Military Training	12
Political Aspects Regarding Nuclear Weapons Development	13
	13
Appendix India's Principal Nuclear-Wcapons-Related Facilities	15
Appendix India's Principal Nuclear-Weapons-Related Facilities Table	
Appendix India's Principal Nuclear-Wcapons-Related Facilities	
Appendix India's Principal Nuclear-Weapons-Related Facilities Table	15

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#### Nuclear Diagnostic Equipment

In designing nuclear devices, it is extremely helpful to know precisely how various molecular fluids, such as the reaction products of detonated high explosives (deuterium, nitrogen, water, and air), will react at very high temperatures (up to several thousand Kelvins) and high pressures (up to several hundred kilobars). The equipment used to gather this data includes light-gas guns and streak and framing cameras. (U)

Light-gas guns, used exclusively for high-pressure, shock-wave studies, help the nuclear weapons designer study the characteristics of materials under high pressure—the sort of conditions encountered in an implosion. The characteristics are put in a mathemetical form describing the behavior of the material, the so-called equation of state (EOS). In a gas gun, a gas (usually helium) accelerates a projectile down a barrel and drives it into a target. The resulting collision produces a shock wave in the target that permits collection of EOS data on the target material.

Relvin is an absolute scale of temperature in which degree intervals are equal to those of Celsius (Centigrade) and in which 0 degree equals — 273 degrees Celsius or — 460 degrees Fahrenheit. Kilohar is a unit of pressure equal to 14,500 pounds per square incl. (t). Streak and framing cameras are used to record the events that occur in the high-explosives components of a nuclear weapon after detonation begins. These cameras take a series of submicrosecond-exposure, high-quality photographs. The streak camera is used to record only a finite portion of the event. The framing camera is used to record sequential frames of a larger portion of the event.

Recently developed streak cameras consist of an imaging optics system, a streak tube consisting of a photocathode, a focus cone, an anode, and a recording device (such as a film pack). Older streak cameras consisted of several lenses and a rotating mirror. Frame cameras consist of a mirror rotating at several thousand revolutions per second, a relay lens, and a film plane to record a series of frames of the event, much like a movie camera. (U)



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Figure 4
CIRUS and DHRUVA Research Reactors,
Bhabha Atomic Research Center

CIRUS Reactor Top With Fueling Machine

CIRUS Cross Section

Rod
annulus

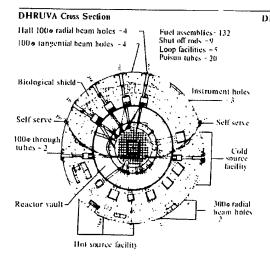
Shim
safety rod

Concrete shield

Concrete shield

South thermal column

Cooling gaps





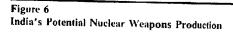
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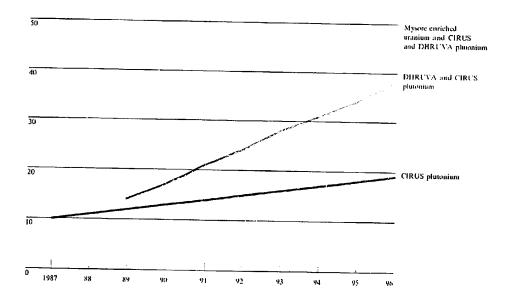
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India has only two operational spent fuel reprocessing plants, both currently unsafeguarded. The one at BARC has a capacity of 60 metric tons (mt) per year and is used only for reprocessing spent fuel from the research reactors at BARC. The other, at Tarapur, is referred to as the power reactor fuel reprocessing (PREFRE) plant. It has a capacity of 100 mt per year and is used for processing spent fuel from the nuclear

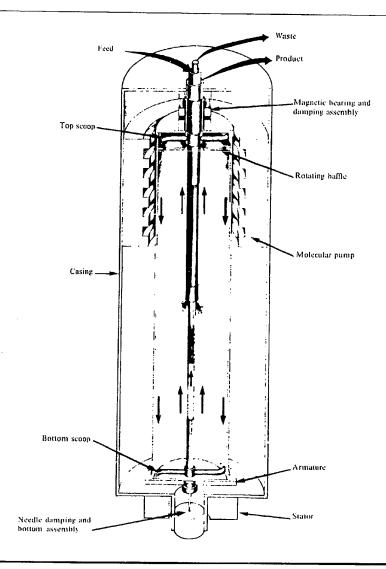
power reactors.

PREFRE plant is safeguarded only when reprocessing spent fuel from the Tarapur and Rajasthan Atomic Power Plants, both safeguarded plants). A third reprocessing plant, under construction in the Indira Gandhi Center for Atomic Research, will have a capacity of 100 mt per year. The Indian Department of Atomic Energy (DAE) is planning to reprocess the spent fuel from Madras and the fast breeder test reactor at the Indira Gandhi Center at this third plant, possibly beginning by 1991.

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Figure 7
Zippe Centrifuge



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Enriched Uranium	
Yn Namenta 1996	
In November 1986, the DAE chairman,	
Dr. Raja Ramanna, stated that BARC scientists had mastered the enrichment process using "an experi-	
mental contribute. probably similar to a Zima and	
trifuge (see figure 7).	
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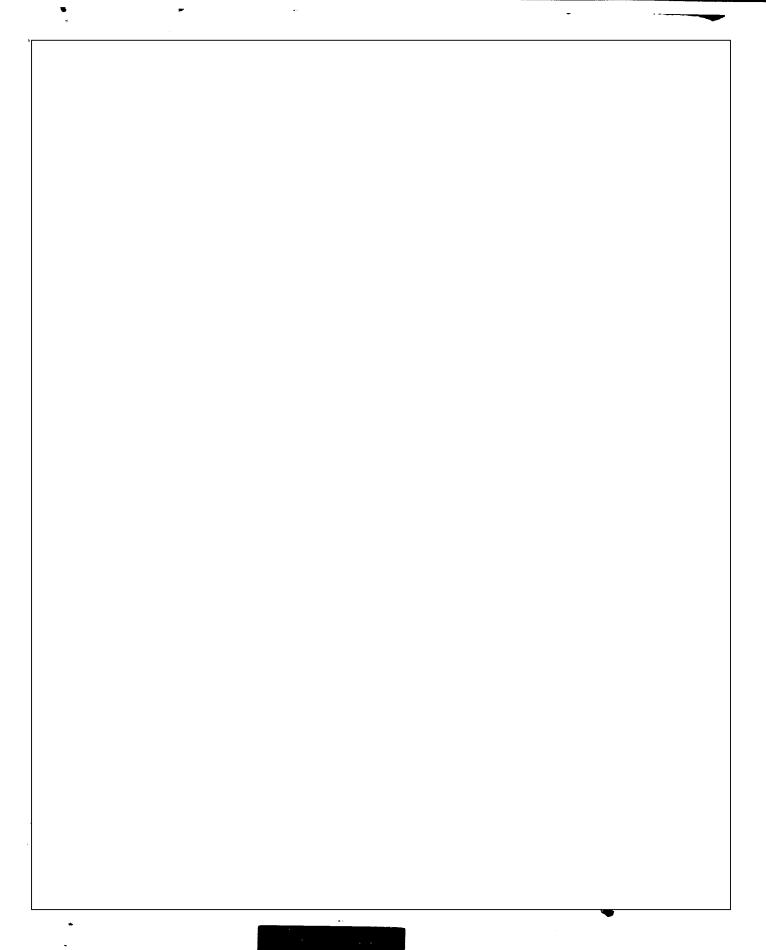
### Appendix

## India's Principal Nuclear-Weapons-Related Facilities

Thar Desert Nuclear Test Site  Background The Thar Desert nuclear test site was the location of India's nuclear explosion in May 1974. This test used a plutonium implosion device set at a depth of approximately 110 meters.	Chandigarh Terminal Ballistic Research Laboratory
The geology of the area surrounding the test site comprises mostly alluvial gravels, medium-soft sand-stones, and fractured shales, which form the southern edge of a large sedimentary basin. Below these sediments are the much harder Malani Igneous Suite of Precambrian rhyolite or gneiss (granite-type basement rocks). (U)	Background The Chandigarh Terminal Ballistic Research Laboratory (TBRL) is a major research facility subordinate to the Armaments Division of the Research and Development Organization of the MOD. The laboratory consists of a main headquarters facility and a field test range. It was built in the mid-1960s to meet India's need for a facility capable of conducting basic and applied research in all areas related to the development and improvement of explosive munitions. It began operation in 1968. (U)

Bhabha Atomic Research Center The Bhabha Atomic Research Center (BARC) is India's leading institution for nuclear R&D. Much of the research at the center is aimed at developing reactor systems and fuel-cycle capabilities for India's civilian nuclear power program. The 40-MWt CIRUS reactor is natural uranium fueled and heavy water moderated. It was completed in 1960 with Canadian assistance. The 100-MWt DHRUVA reactor is also natural uranium fueled and heavy water moderated. The reactor core consists of an aluminum-clad, metallic uranium fuel and operates at a high neutron flux.

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The unsafeguarded BARC reprocessing plant, which uses the PUREX solvent extraction process, became operational in 1964. Built for reprocessing spent fuel from CIRUS, it was shut down in 1976 to facilitate needed decontamination and to be modified for coping with an expected increase in spent fuel with the completion of the DHRUVA reactor. The plant, recommissioned in late 1983, is believed to have a capacity of approximately 60 mt per year

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